Notice of Allowability	Application No.	Applicant(s)
	10/627,424	BENDER, MARK
	Examiner	Art Unit
	Carolyn T. Blake	3724
The MAILING DATE of this communication apperall claims being allowable, PROSECUTION ON THE MERITS IS therewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIPORT OF THE OF THE OF THE OF THE NOTICE OF UPON PETITION BY THE PROPERTY OF THE NOTICE OF	(OR REMAINS) CLOSED or other appropriate comr GHTS. This application is	in this application. If not included nunication will be mailed in due course. <b>THIS</b>
1. This communication is responsive to the Amendment filed	on 2/16/06.	
2. X The allowed claim(s) is/are 1-15 and 19.		
<ol> <li>Acknowledgment is made of a claim for foreign priority un</li> <li>a) All b) Some* c) None of the:</li> <li>1. Certified copies of the priority documents have</li> <li>2. Certified copies of the priority documents have</li> <li>3. Copies of the certified copies of the priority documents have</li> <li>International Bureau (PCT Rule 17.2(a)).</li> </ol> * Certified copies not received:	been received. been received in Applicat	ion No
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		le a reply complying with the requirements
4. A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which give		
<ul> <li>5.  CORRECTED DRAWINGS (as "replacement sheets") muse (a) including changes required by the Notice of Draftspers 1) hereto or 2) to Paper No./Mail Date</li> <li>(b) including changes required by the attached Examiner's Paper No./Mail Date</li> <li>Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the deposit of the deposit</li></ul>	on's Patent Drawing Revi s Amendment / Comment .84(c)) should be written on he header according to 37 ( sit of BIOLOGICAL MA	or in the Office action of the drawings in the front (not the back) of FR 1.121(d). TERIAL must be submitted. Note the
Attachmant(a)		
Attachment(s)  1. Notice of References Cited (PTO-892)	5. Notice of	Informal Patent Application (PTO-152)
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	<del>_</del>	Summary (PTO-413),
3. Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date	' ,	s Amendment/Comment
4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. 🛛 Examiner 9. 🔲 Other	s Statement of Reasons for Allowance

## **REASONS FOR ALLOWANCE**

1. The following is an examiner's statement of reasons for allowance: The claims are allowable because the prior art fails to teach a method for manufacturing a straight strip lamination comprising the steps of repeatedly stamping the main slot punch, deactivating this punch and activating the part feature punch and stamping, deactivating the part feature punch and reactivating the slot punch, while feeding the strip with different step distances as set forth in claims 1 and 19.

Daley (1,962,431) discloses a method for manufacturing a straight strip lamination (5) with a press, comprising the steps of: providing in the press a die (18) comprising a main slot punch (39), a separator punch (72), and a part feature punch (40). Daley fails to disclose activating and deactivating the punches or changing the step distances as claimed. Jenkins et al (5,406,243) discloses a method for manufacturing a straight strip lamination with a press wherein a single punch is activated and deactivated (see stage 1 in FIG 1). This reduces the number of punches needed because the single punch is able to create different distances between features. While it may have been obvious to modify the Daley reference to alternate punches, as taught by Jenkins, for the purpose of creating a desired product without complex machinery, the combination would still not show the method set forth in claims 1 and 19, specifically repeatedly stamping the main slot punch, deactivating this punch and activating the part feature punch and stamping, deactivating the part feature punch and reactivating the slot punch, while feeding the strip with different step distances.

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The above prior art by itself or in combination with the other prior art cited fails to

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teach the claimed invention set forth in claims 1 and 19.

Any comments considered necessary by applicant must be submitted no later 2.

than the payment of the issue fee and, to avoid processing delays, should preferably

accompany the issue fee. Such submissions should be clearly labeled "Comments on

Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the 3.

examiner should be directed to Carolyn T. Blake whose telephone number is (571) 272-

4503. The examiner can normally be reached on Monday to Friday, 8:00 AM to 5:30

PM, alternating Fridays off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Allan N. Shoap can be reached on (571) 272-4514. The fax phone number

for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the

Patent Application Information Retrieval (PAIR) system. Status information for

published applications may be obtained from either Private PAIR or Public PAIR.

Status information for unpublished applications is available through Private PAIR only.

For more information about the PAIR system, see http://pair-direct.uspto.gov. Should

you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free).

CB

March 9, 2006

Allan N. Shoap Supervisory Patent Examiner **Group 3700**